



Calypso  
4.8.08.08

Carl Zeiss

Date September 24, 2009  
Order M938205 A001

Part Number  
1

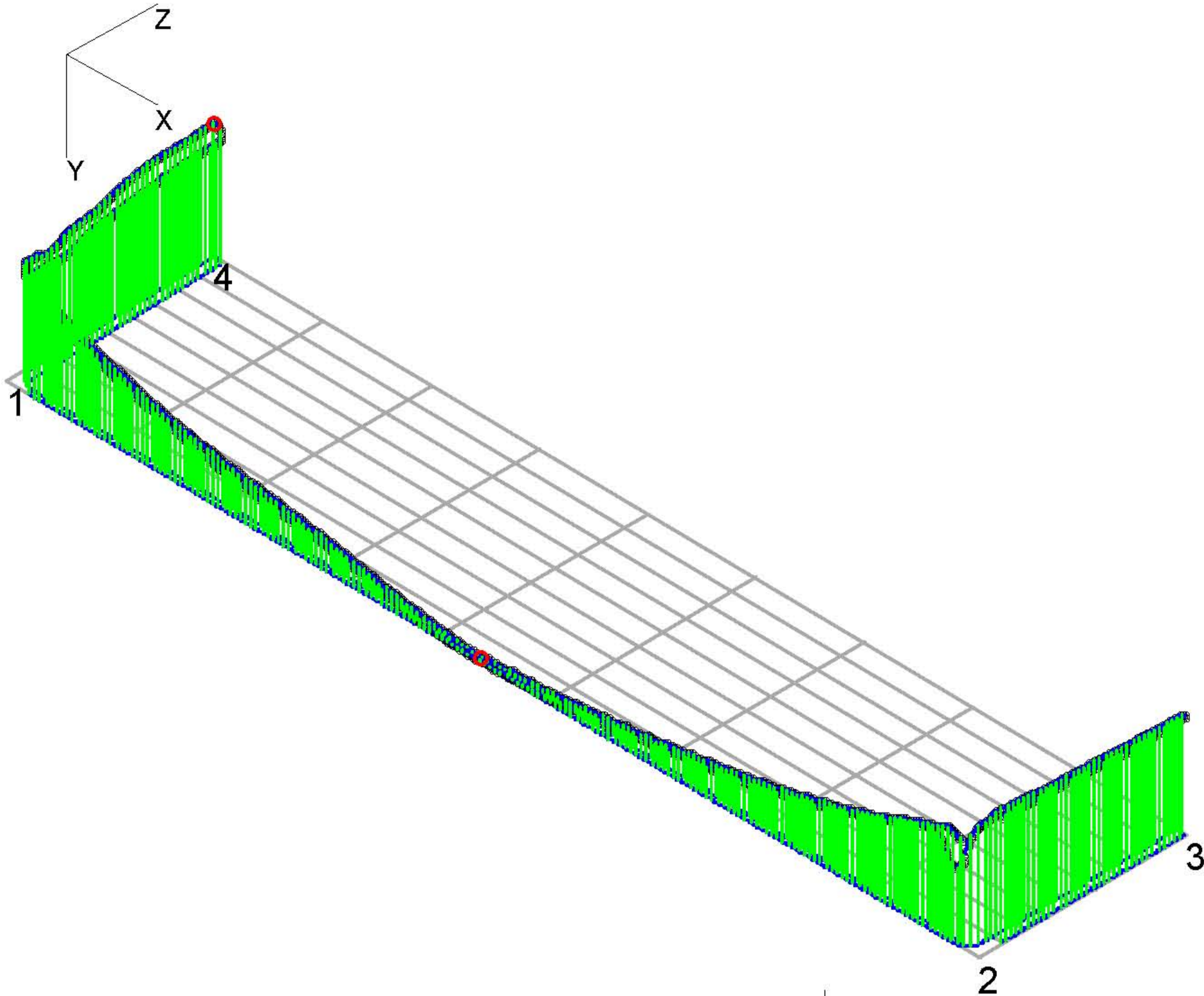
CMM  
CONT\_G2

Drawing No.  
\* drawingno \*

Department:  
Operator Master  
Signature

Measurement Plan  
SPG M938205A001 HOUSING BASE 9-24-09

Perpendicularity FRONT BACK



		X	Y	Z
Edges	1	- 4.84265	- 5.46542	- 1.76713
	2	4.84889	- 5.47627	- 1.76713
	3	4.84889	- 5.47489	0.30529
	4	- 4.84265	- 5.46404	0.30529
Max	0.00393	- 4.83594	- 5.47154	0.28278
Min	- 0.00355	- 0.16355	- 5.47062	- 1.71421

Magnification 100

No	Identifier	Actual	Tol.	No. of Poir	Speed	Probe Radii	F.Type	L-C	UPR
1	Perpendicularity FRONT BACK	0.00748	0.00500	4966		0.02952	Gauss	2.5	